# **rotork**®

**Keeping the World Flowing** 



**PAV-TMP** Range

A compact solution for modulating control

The Rotork PAV-TMP range are compact piston actuated control valves with integrated smart digital positioners, designed for modulating control applications.

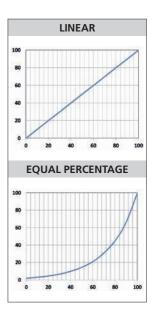
The PAV-TMP range provides a compact solution for modulating control applications. PAV-TMP valves utilise proven M&M piston valve designs featuring optimised flow capabilities.

The range incorporates a smart digital positioner using micro solenoid technology with full manual and auto-calibration proportional and derivative (PD) settings. The positioner also includes fail-safe and fail-freeze configurations in the event of input signal or pneumatic supply failure.

The valve design features both special linear and equal percentage plugs with soft seals to provide tight shut-off.

- DN15 to DN50 range
- Wide choice of process connections (G ISO 228-1, NPT, tube weld ends, flanges, clamp ends)
- Fail-freeze and fail-safe functions
- Smart positioner with LCD display and auto calibration
- PD parameters setting and optional feedback signal
- Compact size with optimised flow control capabilities
- Compliant with all relevant EC regulations







## 2/2 Way Control Piston Actuated Valve

|   | Valve Specifications   |
|---|--|
| Type: ZP<br>flow always under seat<br>2 → 1 | NC (Direct)  |
| Media                                       | Water, oil, air, aggressive media, steam <sup>1</sup>                    |
| Media Temperature                           | -10 to +180 °C   |
| Ambient Temperature                         | -10 to +60 °C  |
| Pilot Media <sup>2</sup>                    | Instrument air, inert gases (filtered with mesh 5 µ)                     |
| Body Material                               | Cast AISI 316L (CF3M),<br>see Piston Actuated Valves catalogue           |
| Tube Material                               | AISI 316L (CF3M)   |
| Process Connection                          | All connection types available for ON/OFF valve range in stainless steel |
| Bonnet Material                             | Cast AISI 316L (CF3M),<br>see Piston Actuated Valves catalogue           |
| Actuator Body Material                      | Polyamide PA6 (reinforced fibreglass 30%)                                |
| Main Seal Material                          | PTFE   |
| Flow Characteristic                         | Linear or equal-percentage   |
|   | Positioner Specifications  |
| Power Supply                                | 24 VDC ± 10%   |
| Input Signal                                | 4 to 20 mA, 0 to 5 / 10 V  |
| Power Consumption                           | < 4W   |
| Output                                      | 4 to 20 mA   |
| Output Characteristics                      | Linear, EQ%, User set (21 points)  |
| Operating Temperature                       | -10 to +60 °C  |
| Supply Pressure                             | Max 7 bar  |
| Air Consumption                             | 0 LPM  |
| Filtering size                              | 5 micron   |
| Air Connection                              | G1/8" (Ø 6 mm tube)  |
| Electrical Connection                       | Conduit M16 x 1.5 (with screw terminals)                                 |
| Ingress Protection                          | IP67   |
| Body Material                               | PPS  |
| Cover Material                              | PC   |
| Hysteresis                                  | ±0.2% F.S.   |
| Accuracy                                    | ≤ ± 0.3 % F.S.   |
| Linearity                                   | ≤ ± 1.0 % F.S.   |
| Close tight function                        | CLOSED: W ≤ 0.2%; OPEN: W ≥ 99.5%  |

#### NOTES:

- 1. Steam max. working pressure 10 bar (9 barg)
- 2. Please contact Rotork sales department for other pilot media

#### **Piston Actuated Valve**

- Accuracy of control with specifically trimmed plug profiles
- Universal design suitable for vacuum applications up to 10<sup>-2</sup> mbar
- Water-hammer free design
- Extended cycle life with self-registering gland and chevron packing
- Optimised control characteristic with high flow rate and low pressure drop

#### **Smart Positioner Design Features (Solenoid Technology)**

- Vertical mounting with easy to mount installation
- Fail-freeze and fail-safe function on the loss of electrical power or pneumatic air supply
- Backlit LCD alphanumeric digital display for process values and calibration
- Feedback signal with 4 to 20 mA output option
- Auto calibration with simple menu structure
- Low air consumption level and almost zero air leakage
- Front panel push buttons for configuration and positive acting push buttons for field configuration

| Valve Options                           | Code Examples                      |
|---|------------------------------------|
| Main seal material in peek <sup>1</sup> | ZP*205S <b>P</b> WE0               |
| Positioner Options                      |                                    |
| Fail Option: Safe (S) or Freeze (F)     | SNG10S or SNG10F                   |
| Feedback output option: 4 to 20 mA (1)  | SNG1 <u>1</u> S or SNG1 <u>1</u> F |

<sup>&</sup>lt;sup>1</sup> Seal in peek usually improve valve life in severe applications

# 2/2 Way Control Piston Actuated Valve

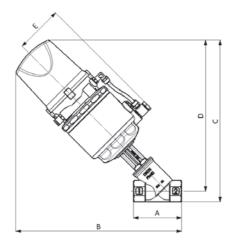
#### **Selection Table**

| DN   | Flow Rate <sup>3</sup><br>Equi% 1:25 | Flow Rate <sup>3</sup><br>linear 1:25 | Working<br>Pressure <sup>1</sup> Max. | Flow<br>Direction  | Pilot Pi<br>Min. | Pilot Pressure<br>Min. Max. |      | PN <sup>2</sup> | Valve Code<br>(* is the connection ref. to be<br>selected in the coding table) |             | Positioner<br>Code        |
|------|--------------------------------------|---------------------------------------|---------------------------------------|--------------------|------------------|-----------------------------|------|-----------------|--|-------------|---------------------------|
| [mm] | Kvs [m3/h]                           | Kvs [m3/h]                            | [barg]                                | [2 → 1]            | [barg]           | [barg]                      | [mm] | 1               | EQ%  | Linear      | Fail-safe, no<br>feedback |
| 15   | 4.5                                  | 4.9                                   | 16                                    | Only under seat    | 4.5              | 7                           | 63   | 40              | ZP*205STWE0  | ZP*205STWL0 |                           |
| 20   | 8.7                                  | 8.7                                   | 16                                    | Offity under seat  | 4.5              | _ ′                         | 03   | 40              | ZP*206STXE0  | ZP*206STXL0 |                           |
| 25   | 12.7                                 | 14.4                                  | 14                                    |                    |                  |                             |      | 40              | ZP*207LTYE0  | ZP*207LTYL0 | SNG10S                    |
| 32   | 20.4                                 | 22.8                                  | 12                                    | Only your day soot |                  | _                           | 00   | 25              | ZP*208LTYE0  | ZP*208LTYL0 | 21/02 1/02                |
| 40   | 29.7                                 | 34.2                                  | 8                                     | Only under seat    | 4.5              | /                           | 90   | 25              | ZP*209LTKE0  | ZP*209LTKL0 |                           |
| 50   | 36.3                                 | 39                                    | 6                                     |                    |                  |                             |      | 16              | ZP*210LTYE0  | ZP*210LTYL0 |                           |

Notes 1. Steam max. working pressure 10 bar (9 barg). 2. PN 10 for all sizes with clamp connection. 3. Flow values shown in the selection table are subject to a tolerance of ±15%

## **Dimensions and Weights**

| 25                 | Dimens<br>& Weig |      | DN15 | DN20 | DN25 | DN32 | DN40 | DN50 |  |  |  |  |
|--------------------|------------------|------|------|------|------|------|------|------|--|--|--|--|
| ENDS               | Actuator         | [mm] | Ø    | 63   | Ø 90 |      |      |      |  |  |  |  |
| GAS - NPT - WELDED | Α                | [mm] | 64   | 75   | 90   | 110  | 120  | 150  |  |  |  |  |
| WEI                | В                | [mm] | 287  | 293  | 309  | 322  | 327  | 345  |  |  |  |  |
| PT-                | С                | [mm] | 280  | 287  | 302  | 315  | 323  | 338  |  |  |  |  |
| S - N              | D                | [mm] | 266  | 271  | 282  | 290  | 295  | 304  |  |  |  |  |
| GA                 | E                | [mm] | 69.8 | 69.8 | 82.8 | 82.8 | 82.8 | 82.8 |  |  |  |  |
|                    | Weight           | [kg] | 1.9  | 2    | 2.8  | 3.2  | 3.4  | 4.1  |  |  |  |  |



|          | Dimens<br>& Weig |      | DN15     | DN20 | DN25 | DN32 | DN40 | DN50 |  |  |  |
|----------|------------------|------|----------|------|------|------|------|------|--|--|--|
| 2-1      | Actuator         | [mm] | Ø        | 63   | Ø 90 |      |      |      |  |  |  |
| EN1092-1 | А                | [mm] | [mm] 130 |      | 160  | 180  | 200  | 230  |  |  |  |
|          | В                | [mm] | 325      | 332  | 345  | 360  | 365  | 386  |  |  |  |
| FLANGED  | С                | [mm] | 347      | 356  | 368  | 392  | 403  | 418  |  |  |  |
| FLA      | D                | [mm] | 299      | 303  | 315  | 322  | 327  | 335  |  |  |  |
|          | E                | [mm] | 69.8     | 69.8 | 82.8 | 82.8 | 82.8 | 82.8 |  |  |  |
|          | Weight           | [kg] | 3.3      | 3.7  | 5.2  | 6.8  | 7.7  | 9.9  |  |  |  |

|         | Dimens<br>& Weig |          | DN15  | DN20  | DN25  | DN32  | DN40  | DN50  |  |  |  |  |
|---------|------------------|----------|-------|-------|-------|-------|-------|-------|--|--|--|--|
| B16.5   | Actuator         | [mm]     | ø     | 63    | Ø 90  |       |       |       |  |  |  |  |
| SI B.   | Α                | [mm]     | 139.7 | 152.4 | 165.1 | 184.2 | 203.2 | 228.6 |  |  |  |  |
| ANSI    | В                | [mm] 323 |       | 328   | 346   | 358   | 365   | 386   |  |  |  |  |
| IGED    | С                | [mm]     | 344   | 352   | 369   | 381   | 391   | 411   |  |  |  |  |
| FLANGED | D                | [mm]     | 299   | 303   | 315   | 322   | 327   | 335   |  |  |  |  |
|         | E                | [mm]     | 69.8  | 69.8  | 82.8  | 82.8  | 82.8  | 82.8  |  |  |  |  |
|         | Weight           | [kg]     | 3.3   | 3.7   | 5.2   | 6.8   | 7.7   | 9.9   |  |  |  |  |



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#### Regulatory

The products listed below comply with the requirements of the European Pressure Equipment Directive 2014/68/EU and carry the CE mark when required. The products fall within the following Pressure Equipment Directive categories:

| Valve Type                                   | Bodies              | Group 1 gases  | Group 1 liquids and<br>Group 2 other fluids |  |  |  |
|--|---------------------|----------------|---|--|--|--|
|  | DN15 to DN25 (PN40) | SEP (art. 4.3) | SEP (art. 4.3)                              |  |  |  |
| ZPG - ZPR - ZPN - ZPC - ZPP<br>- ZPA - ZPD - | DN32 to DN40 (PN25) | Category I     | SEP (art. 4.3)                              |  |  |  |
|  | DN50 (PN16)         | Category I     | SEP (art. 4.3)                              |  |  |  |

#### **⚠** WARNING!

According to the European Pressure Equipment Directive 2014/68/UE, liquids whose saturated vapour pressure at the maximum allowable temperature is more than 0.5 barg shall be considered as gases.

#### **Coding chart**

| V  | alve type | / function                | Pr | ocess connection*                      | Valve | head (to match DN) | ı | Main sea | al material |              | DN (ı | mm)  |   | Plug o <sub>l</sub> | otions | 9 | Special | Features | ı      | Positioner                |
|----|-----------|---------------------------|----|--|-------|--------------------|---|----------|-------------|--------------|-------|------|---|---------------------|--------|---|---------|----------|--------|---------------------------|
| ZP |           | rol Piston<br>fitted with | Α  | Flange to<br>ANSI B10.5                | 2055  | For DN15           | Т |          | PTFE        | W            | ı     | DN15 | E | Ec                  | qual % | 0 |         | None     | SNG10S | No feedback,<br>fail-safe |
|    |           | sitioner                  | D  | Flange to                              | 2065  |                    | Р |          | PEEK        | ] <u>  x</u> | -     | DN20 | L | L                   | inear  | ] |         |          | SNC405 | No feedback,              |
|    |           |                           | Ľ  | UNI EN 1092-1                          | 207L  | For DN25           |   |          |             | Υ            |       | DN25 |   |                     |        |   |         |          | SNG10F | fail-freeze               |
|    |           |                           | G  | Thread to<br>ISO 228-1                 | 208L  | For DN32           |   |          |             | Z            |       | DN32 | _ |                     |        |   |         |          | SNG11S | Feedback                  |
|    |           |                           | N  | Thread to NPT                          | 209L  | For DN40           |   |          |             | K            |       | DN40 | _ |                     |        |   |         |          | SNGTIS | 4-20 mA,<br>fail-safe     |
|    |           |                           | Р  | Clamp ends to<br>ASME BPE <sup>1</sup> | 210L  | For DN50           |   |          |             | J            |       | DN50 |   |                     |        |   |         |          | SNG11F | Feedback<br>4-20 mA,      |
|    |           |                           | R  | Spigots to<br>ISO 228-1                |       |                    |   |          |             |              |       |      |   |                     |        |   |         |          |        | fail-freeze               |
|    |           |                           | w  | Butt weld ends to<br>DIN11850-2        |       |                    |   |          |             |              |       |      |   |                     |        |   |         |          |        |                           |
|    |           |                           |    |  |       |                    |   |          |             |              |       |      |   |                     |        |   |         |          |        |                           |
|    |           |                           |    |  |       |                    |   |          |             |              |       |      |   |                     |        |   |         |          |        |                           |
| ZP |           | •                         |    |  | ••••  |                    | • |          |             | •            |       | •    |   |                     |        | • |         | •••••    |        |                           |

Product coding example: ZPN205STWE0-SNG10S Control valve with NPT threaded connection, DN15, main seal in PTFE, equal% plug, fitted with smart linear positioner in fail safe configuration.

#### Notes

1 - See PUB125-005 for information on the sanitary PAV range.



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